


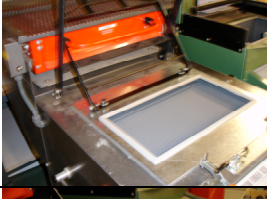




OPERATING INSTRUCTIONS – REDUCING PLATES FOR 1820 & 750FLB

Instructions for Use

1.		Remove the platen mesh from the main platen of the machine.
2.		Place the Reducing platen onto the platen of the machine. Note that the reducing tray is not central, and should be located towards the front of the machine.
3.		Reducing platen in position.
4.		Position the Reducing Plate over the main seal of the machine, as you would with a full sized sheet of material. Open the reducing clamp frame fully.
5.		Lower the main clamp frame of the machine and secure the toggle clamps in the usual way.
6.		Load the mould onto the reducing tray and lower it. Select a piece of material to fit the reducing plate. Load the material, close the reducing clamp frame and secure with the toggle clamps. Vacuum form in the normal manner.

Removal of the reducing plate is a direct reversal of the fitting procedure. When not in use, ensure that seals are not left in a clamped position. This will prolong the seal life.

The only maintenance required is the periodic replacement of seals. Suitable seal kits are available from the manufacturer or their nominated local representative.

Should you have any questions relating to this product, please do not hesitate to contact our Technical Department, who will be happy to assist.